

**Amendments to the Specification:**

Please replace the paragraph in the section Cross Reference to Related Applications with the following paragraph:

The present application is a continuation of U.S. Patent Application 09/881,261, filed June 14, 2001 now U.S. Patent No. 6,644,084, titled "Method and Apparatus for Manufacturing a Battery Terminal with Undercut Rings" and is incorporated by reference herein.

Please add the following paragraph after paragraph 38:

Referring to FIG. 11C, rings 50 include an inner portion having a first width and an outer portion having a second width. The inner portion being located between base diameter surface 48 and the outer portion of the ring 50. The first width being at least as wide as the second width.